LISTING OF CLAIMS:

1. (original) An easy open end comprising a polyester resin film having about 5 minutes or shorter half crystallization time and about 0.04 or smaller plane orientation coefficient at thicknesses from about 10 to about 30 μm on at least one side of a steel sheet, the easy open end being provided with a tear-off groove having a cross sectional shape with curvatures from about 0.1 to about 1 mm.

2. (original) The easy open end as in claim 1, wherein the polyester resin is a polymer of ethylene glycol with at least one dicarboxylic acid selected from the group consisting of terephthalic acid and isophthalic acid.

3. (original) The easy open end as in claim 1, wherein the polyester resin is a polymer of terephthalic acid with at least one glycol selected from the group consisting of ethylene glycol and butylene glycol.

4. (previously presented) The easy open end as in claim 1, wherein the polyester resin is a copolyester.

5. (original) The easy open end as in claim 1, wherein the polyester resin is a mixture of polyethylene terephthalate and polybutylene terephthalate.

6. (original) The easy open end as in claim 1, wherein the polyester resin is a copolyester in which about 94 to about 98% by mole of a polybasic acid components is a terephthaloyl component.

7. (previously presented) The easy open end as in claim 2, wherein the polyester resin is a copolyester of terephthalic acid, isophthalic acid, and ethylene glycol.

8-9. (canceled)

10. (previously presented) The easy open end as in claim 2, wherein the polyester resin is a copolyester.

11. (previously presented) The easy open end as in claim 3, wherein the polyester resin is a copolyester.

12. (previously presented) The easy open end as in claim 6, wherein the polyester resin is a copolyester of terephthalic acid, isophthalic acid, and ethylene glycol.